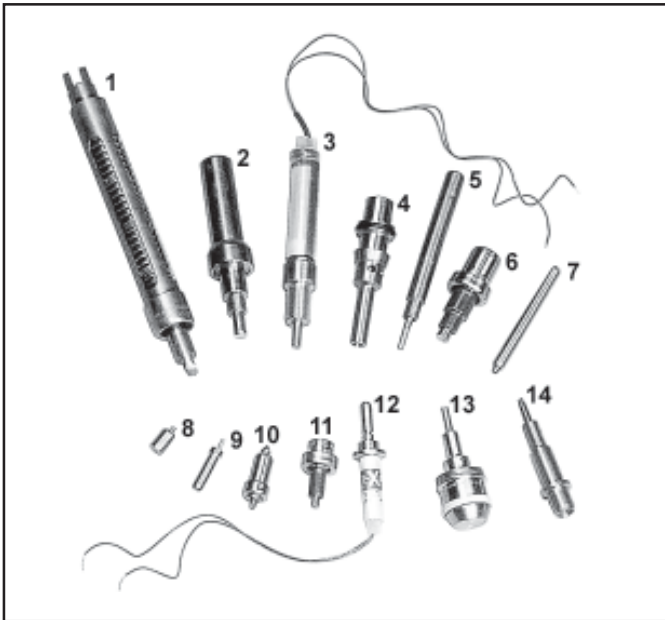


FOR CUSTOM DESIGNED ACTUATORS
CALL THE GURU
1-800-288-GURU

THERMAL ACTUATORS

SOLID-LIQUID PHASE CHANGE ACTUATORS



1-Actuator assembly includes return springs and rod ends; unit contracts in length up to several inches when cooled. 2,6-Conventional medium output actuators. 3,12-Actuator assemblies including integral heater for remote control. 4,10-Actuator assemblies include integral valve cage with valve seat, spring flange, seal grooves. 5,7,14-Long, thin actuator design; stroke equal to actuator body length. 8,9-Typical miniature actuator. 11-Conventional low output actuator. 13-Actuator with proprietary seal design for high reliability in extreme conditions.

OPERATION

The thermal actuator contains a Thermoloid® material, sealed in the actuator, which changes phase from a solid to a liquid as the temperature increases. As the phase change occurs, the volume of the Thermoloid® material changes significantly, with the liquid volume greater than the solid volume. Since the material is essentially incompressible and encased in a rigid housing, only the piston can move and extend as the volume of the material increases. This motion can be used to operate a wide variety of devices. When the Thermoloid® material cools the volume contracts and allows the piston to retract if a return force is acting on the piston. The piston will not normally retract unless a return force is present.

The phase change and resultant motion occurs over a narrow temperature range. This property allows precise control of a device at a specific temperature with no significant effect outside the chosen control range.

ACTUATOR.11/96

APPLICATIONS

The precise motion of these thermal actuators can be used to operate a wide variety of devices, limited only by the imagination of the designer. Temperature actuated valves, switches, latches, clamps and control devices are typical applications.

The high heats of fusion and heat capacities of the Thermoloid® material make it an excellent candidate for heat sink applications.

ADVANTAGES

No outside power source is required to produce motion. Temperature change alone can be used to operate a device; eg.: open or close a valve, move or release a latch, operate a switch. Because the Thermoloid® material operates in both the solid and liquid phase, each of which are essentially incompressible, load changes on the piston (within design limits) have little or no effect on operating temperature. This is in contrast to vapor-filled or liquid to vapor phase change devices, which are generally very sensitive to load changes (changing the load on these devices, eg., changing spring tension, is used to change the operating temperature range).

Since the operating temperature of solid-liquid phase change actuators is determined by the Thermoloid® material properties (ie., melting and solidification temperatures), the operating temperature is extremely stable, repeatable, and accurate. The properties of these thermostatic materials are so precise that they are used as primary reference standards by ASTM for instrument calibration. An analogy is the freezing temperature of water at 32°F when water changes from liquid to solid: stable, repeatable, and accurate enough for use as a temperature calibration standard (ie. ice point reference).

DESIGN FEATURES

- Long, powerful stroke
- Rugged and compact
- Reliable and reproducible
- Wide choice of temperature ranges
- Not effected by shock or vibration
- Can be used in pressure or vacuum, liquid or gas
- Custom mounting configurations available
- Can be made from most machinable materials
- Typical temperature change for maximum stroke: 10F° to 20F° (5.5C° to 11.1C°)
- Start to stroke temperatures from about 15°F to 300°F (-9.4°C to 149°C) or higher

The **Therm-Omega-Tech, Inc.** engineering staff will be happy to assist you in designing custom thermal actuators or complete thermal powered assemblies to meet any temperature-sensitive control or actuating need.

Therm-O-Tech can also provide custom designed valves and assemblies for your applications. Contact the Factory for more information.

TERMS & CONDITIONS

NOTE: Consult factory for pricing and delivery.

PRICES: All prices are subject to change without notice; however, prices quoted within sixty days of order will be honored at quoted price.

SHIPPING: All Shipments are F.O.B factory. Freight is prepaid, and added to the invoice.

TERMS:

- **Net thirty (30) days**
- **+2% beyond thirty (30) days of invoice and for each additional thirty (30) days of invoice**

GUARANTEE: Every actuator designed and manufactured by **THERM-OMEGA-TECH, INC.** is completely factory tested before leaving our facility. This gives you the assurance that the units will perform reliably for a long period of time. We pass that confidence on to you in our prorated eighteen (18) month warranty.

The warranty cycle will be extended by three (3) months for actuators supplied through our authorized distributors and/or supplied with O.E.M. packaged equipment.

RETURNS **The factory should be consulted and a return authorization number obtained prior to any return being made. No returns will be accepted without an RMA number.** Actuators of standard design **will be** subject to a 25% restocking charge if inspection determines equipment is in first class resalable condition. Any rework required will be deducted from the credit in addition to the 25% restocking fee. Custom designed actuators are not returnable. All returned material should be shipped prepaid to the factory.